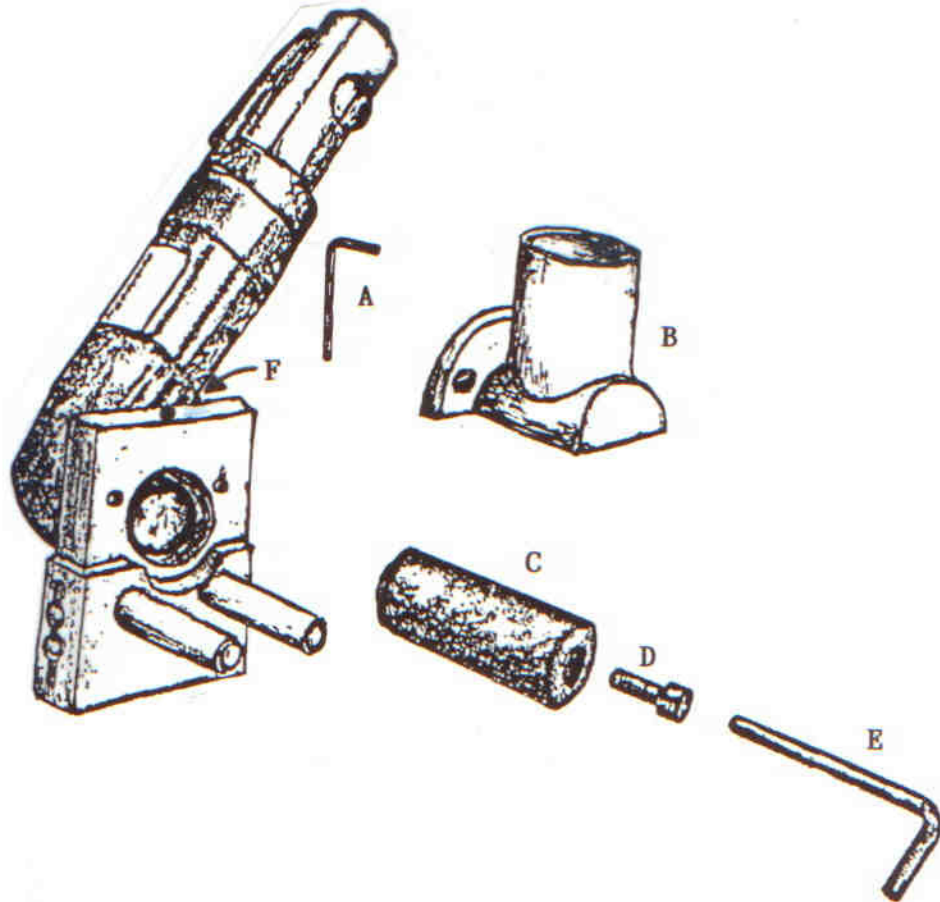


## INSTRUCTIONS FOR ASSEMBLING AND DISASSEMBLING BACKFACER ROUTER 20-BF10



Insert 1/8 Allan key (**A**) into pin hole (**F**) to lock flange from turning. Remove 2 screws holding dust pipe (**B**) to rectangular plate. Remove **B**. Insert router (**C**) into tool flange and turn slightly until router locks into flange and will not turn. Insert locking bolt (**D**) into end of router and push all the way down to end of router until bolt reaches flange. Using 1/4 Allan key (**E**) tighten bolt clockwise. This bolt locks router into tool. Remove 1/8 Allan key. Spin router by hand to check if secure.

To remove router from tool, insert 1/8 Allan key into pin hole (**F**) to lock flange. Using 1/4 Allan key, unscrew bolt from center of router (counterclockwise). Pull out router and replace, if necessary.