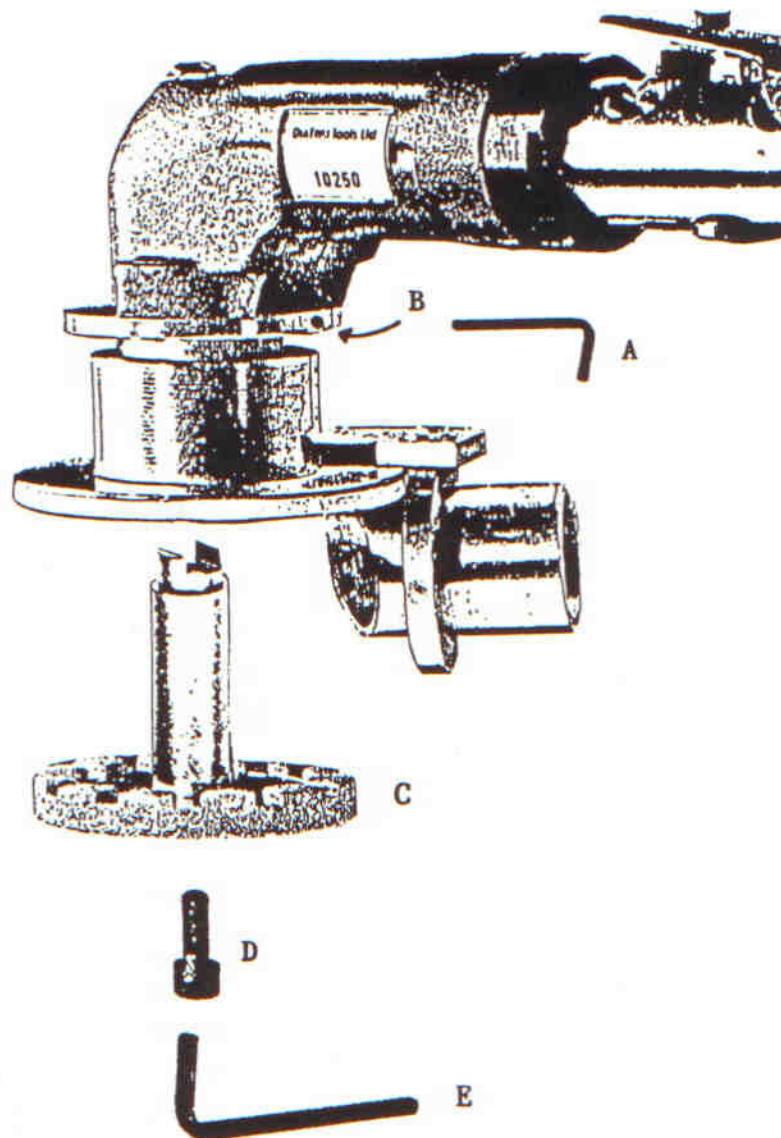


INSTRUCTIONS FOR ASSEMBLING AND DISASSEMBLING BACKFACER CUTTER 20-BF15



Insert 1/8 Allen key (**A**) into pin hole (**B**) to lock flange from turning. Insert cutter (**C**) into tool flange and turn slightly until cutter locks into flange and will not turn. Insert locking bolt (**D**) into end of cutter and push all the way down to end of cutter until bolt reaches flange. Using 1/4 Allen key (**E**) tighten bolt clockwise. This bolt locks cutter into tool. Remove 1/8 Allen key. Spin cutter by hand to check if secure.

To remove cutter from tool, insert 1/8 Allen key into pin hole to lock flange. Using 1/4 Allen key, unscrew bolt from center of cutter (counterclockwise). Pull out cutter and replace, if necessary.